

## Tangible and measurable social, economic and environmental benefits

### Main outcome



#### ENRICH business model

determining the best strategy to follow for a profitable production and commercialization of the products made from recovered nutrients

### Other outputs and achievements



#### Operation of a treatment train

which will enable to recover  
40% of P (50% as struvite)  
15% of N from wastewater



#### Increased crop productivity

staying above 110% of  
the Spanish average



#### 25% reduction of the N2O emissions

by an efficient management  
of fertilizers



#### 10% reduction of the total OPEX of the WWTPs:

- 15% in aeration requirements
- 15% in sludge disposal
- 50% in maintenance costs related to uncontrolled struvite precipitation



#### Guidelines for successful replication

of the value chain in other countries



#### 80% - 90% reduction of

of the emissions associated to the conventional N-fertilizers production



**Name** Enhanced Nitrogen and phosphorus Recovery from wastewater and Integration in the value Chain

**Acronym** ENRICH

**Funding** EU LIFE Programme

**Budget** 2,770,781 €

**EU contribution** 1,662,467 €

**Duration** 42 months (September 2017 – February 2021)

**Coordinator** Cetaqua, Water Technology Center

**Demonstration sites** 2 pilot plants and 1 process implemented at full-scale

For more information, visit the LIFE ENRICH website:

**[www.life-enrich.eu](http://www.life-enrich.eu)**



#### Project partners

CETAQUA  
WATER TECHNOLOGY CENTRE



#### Project stakeholders



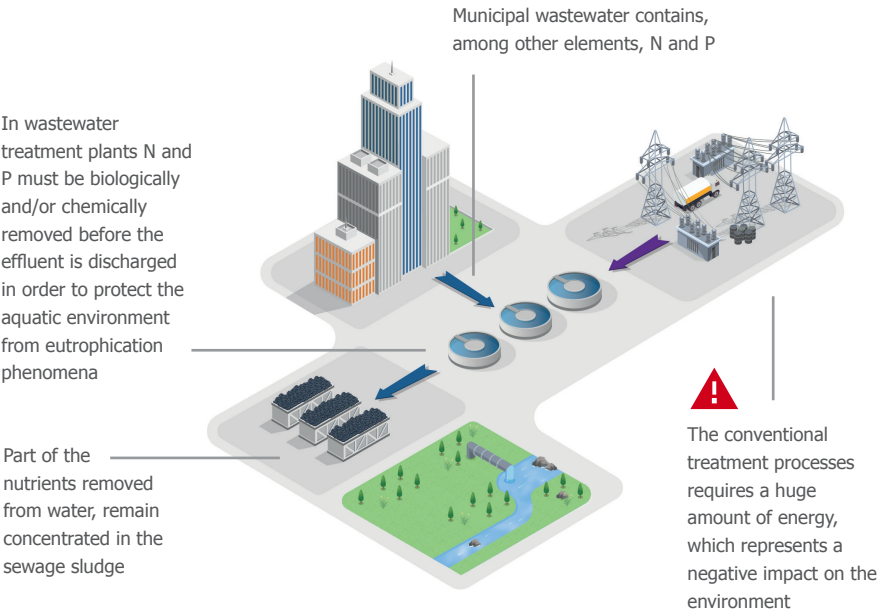
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## Boosting synergies between water and agriculture



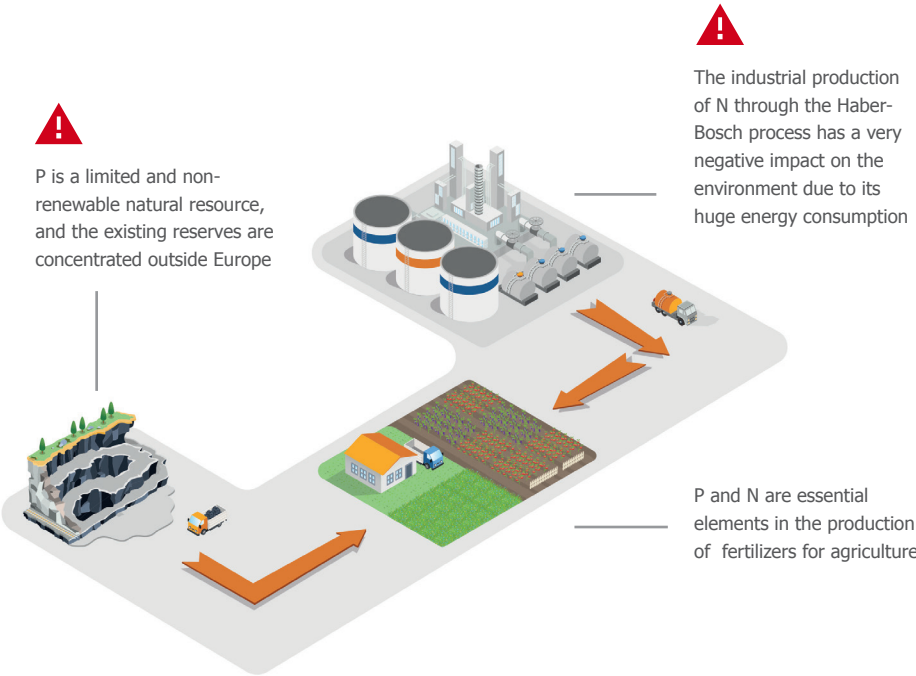
# Towards a circular resources management: nutrient recovery and reuse is a double win

## Conventional flow of N and P in Wastewater Treatment Plants (WWTP)



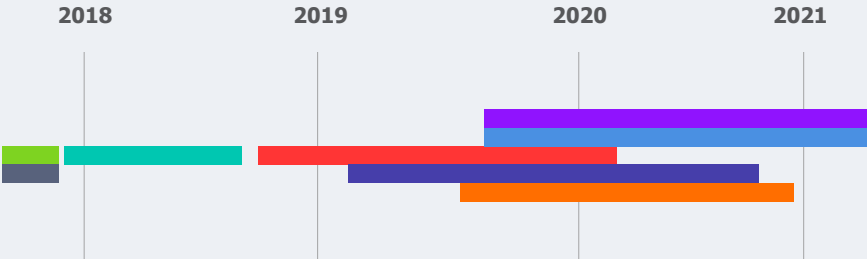
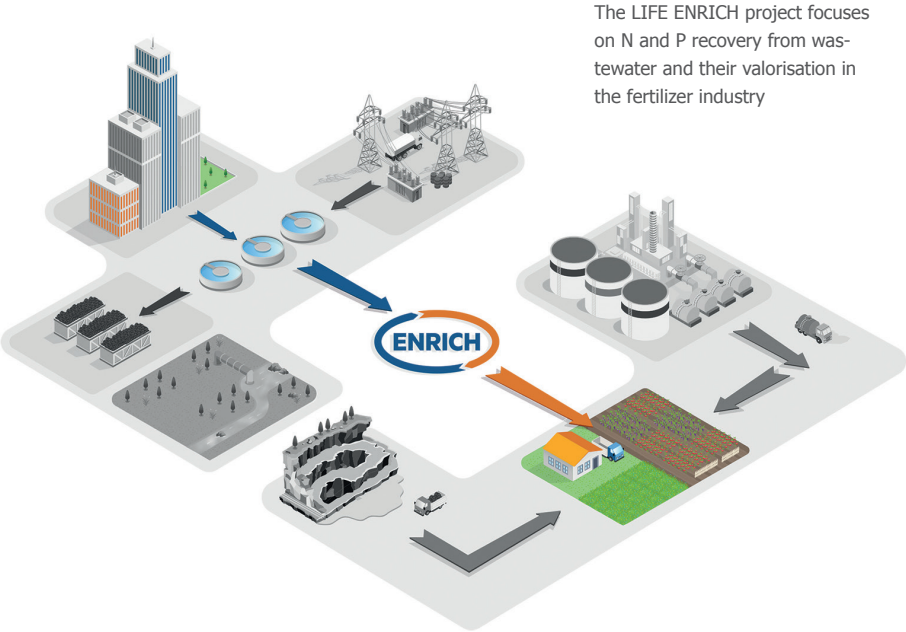
**LIFE ENRICH** is an European project aiming to contribute to the circular economy through the recovery of nutrients from wastewater and their use in the fertilizer industry. The project will bring this objective to the practise by developing an innovative treatment train integrating leading-edge technologies that will enable an efficient recovery of both Nitrogen (N) and Phosphorus (P)

## Conventional flow of N and P in Agriculture



contained in the wastewater, as ammonium salts and struvite, respectively. The products obtained will be blended in order to obtain suitable fertilizers for the target crops. In parallel to the technical development, a business model for the entire nutrient recycling value chain will be defined.

## The LIFE ENRICH approach: towards a circular flow of N and P



- Murcia Este municipal WWTP characterization
- Definition of field tests: crops selection, methodology, timings
- Design and construction of the prototype
- Prototype operation and integration of results
- Definition of optimal mixtures and evaluation of the agronomic value through field tests
- Business model and business plan for Spain
- Technical, environmental and economic assesment
- Geographical replicability and transferability of the whole value chain