# Tangible and measurable social, economic and environmental benefits

## Main outcome



#### **ENRICH business model**

determining the best strategy to follow for a sustainable production and commercialization of the products made from recovered nutrients

# Other outputs and achievements



### Operation of a treatment train

which will enable to recover up to 42% of P (>50% as struvite) up to 11% N from wastewater



# **Increased crop** productivity

staying above 110% of the Spanish average



# 11% decrease of the N<sub>2</sub>O emissions

by reducing N load to biological reactors



## **Guidelines for** successful replication

of the value chain in other EU countries



#### 3.3% reduction of the total OPEX

of the WWTPs:

- 7.4% in aeration requirements
- 17.9% in dewatering energy consumption
- 27% in polymer requirement for dewatering
- 20% in sludge management
- 85% in antiscaling and maintenance due to uncontrolled P precipitation



# 80% reduction of CO, eq emissions

associated to energy consumption in conventional N-fertilizers production



Name Enhanced Nitrogen and phosphorus Recovery from wastewater and

Integration in the value Chain

**Acronym** ENRICH

**Funding** EU LIFE Programme

**Budget** 2,770,781 €

**EU contribution** 1,662,467 €

**Duration** 51 months (September 2017-November 2021)

Coordinator Cetagua, Water Technology Center

#### **Demonstration sites**

- Full-scale elutriation process for P recovery
- Struvite crystallization prototype for P recovery
- Zeolites and membrane contactors prototype for N recovery

For more information, visit the LIFE ENRICH website:

www.life-enrich.eu



### **Project partners**























# **Boosting synergies** between water and agriculture















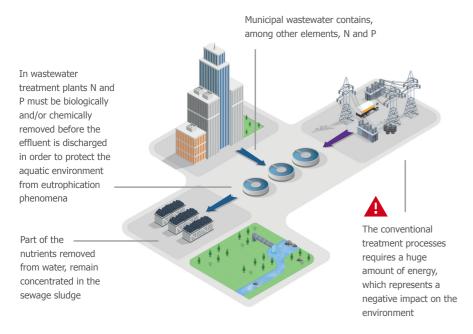




# Towards a circular resources management:

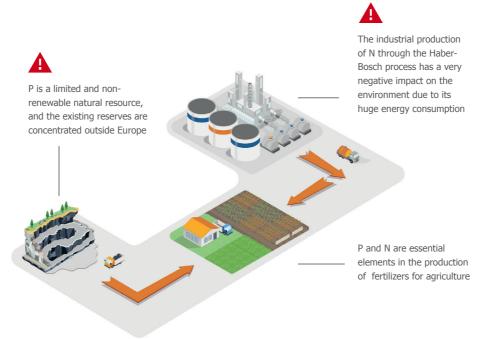
# nutrient recovery and reuse is a double win

# Conventional flow of N and P in Wastewater Treatment Plants (WWTP)



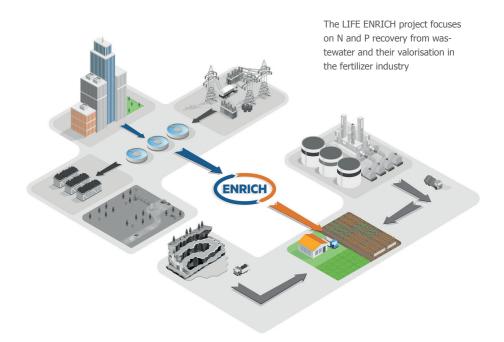
**LIFE ENRICH** is an European project aiming to contribute to the circular economy through the recovery of nutrients from wastewater and their use in the fertilizer industry. The project will bring this objective to the practise by developing an innovative treatment train integrating leading-edge technologies that will enable an efficient recovery of both Nitrogen (N) and Phosphorus (P)

#### Conventional flow of N and P in Agriculture



contained in the wastewater, as ammonium salts and struvite, respectively. The products obtained will be blended in order to obtain suitable fertilizers for the target crops. In parallel to the technical development, a business model for the entire nutrient recycling value chain will be defined.

#### The LIFE ENRICH approach: towards a circular flow of N and P





- Murcia Este municipal WWTP characterization
- Definition of field tests: crops selection, methodology, timings
- Design and construction of the prototype
- Prototype operation and integration of results

- Definition of optimal mixtures and evaluation of the agronomic value through field tests
- Business model and business plan for Spain
- Technical, environmental and economic assesment
- Geographical replicability and transferability of the whole value chain